

View Online at <https://aerobasegroup.com/nsn/5315-00-526-4112>

First End Style:

Chamfered

Second End Style:

Square

Shank Length:

Between 0.390 inches and 0.430 inches

Shoulder Diameter:

Between 0.2490 inches and 0.2493 inches

Shank Diameter:

Between 0.1876 inches and 0.1878 inches

Overall Length:

Between 0.730 inches and 0.770 inches

Undercut Diameter:

0.140 inches

Undercut Width:

0.040 inches

First End Taper Length:

0.093 inches

Second End Relationship With First End:

Not identical

First End Location:

Shoulder end

First End Taper Angle:

30.0 degrees

Surface Finish:

32.0 microinches outside diameter

Special Features:

Shank is offset 0.030 in. From center of shoulder; yellow lacquer-nitrocellulose paint end of shoulder per p.S. Fp-81

Material:

Steel

Material Specification:

Qq-s-634 comp 1010-1020 cond cf federal specification single material response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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