

View Online at <https://aerobasegroup.com/nsn/5315-00-531-3404>

First End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.400 inches

Shoulder Diameter:

0.375 inches

Overall Length:

4.430 inches

First Step Diameter:

0.437 inches

First Step Length:

1.598 inches

Second Step Diameter:

0.375 inches

Second Step Length:

1.437 inches

Third Step Diameter:

0.250 inches

Third Step Length:

0.620 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

0.064 inches

Distance From Centerline Of Hole To End Of Pin:

0.120 inches

First End Taper Length:

Between 0.030 inches and 0.040 inches

Second End Relationship With First End:

Identical

Thread Size:

0.190 inches

First End Location:

Shank end

First End Taper Angle:

45.0 degrees

Surface Finish:

100.000 microinches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A212a0