

View Online at <https://aerobasegroup.com/nsn/5315-00-531-3404>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.400 inches

**Shoulder Diameter:**

0.375 inches

**Overall Length:**

4.430 inches

**First Step Diameter:**

0.437 inches

**First Step Length:**

1.598 inches

**Second Step Diameter:**

0.375 inches

**Second Step Length:**

1.437 inches

**Third Step Diameter:**

0.250 inches

**Third Step Length:**

0.620 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

0.064 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.120 inches

**First End Taper Length:**

Between 0.030 inches and 0.040 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.190 inches

**First End Location:**

Shank end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

100.000 microinches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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