

View Online at <https://aerobasegroup.com/nsn/5315-00-536-6637>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.665 inches

**Shank Length:**

0.620 inches

**Shoulder Width Across Flats:**

0.500 inches

**Shank Diameter:**

0.245 inches

**Overall Length:**

1.660 inches

**First End Taper Length:**

0.030 inches

**Hardness Rating:**

40.0 rockwell c and 43.0 rockwell c

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

0.248 inches

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

63.0 microinches grip

**Second Shank Length:**

0.915 inches

**Material:**

Steel comp 416

**Material Specification:**

Qq-s-764, cond a federal specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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