

View Online at <https://aerobasegroup.com/nsn/5315-00-536-6637>

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.665 inches

Shank Length:

0.620 inches

Shoulder Width Across Flats:

0.500 inches

Shank Diameter:

0.245 inches

Overall Length:

1.660 inches

First End Taper Length:

0.030 inches

Hardness Rating:

40.0 rockwell c and 43.0 rockwell c

Thread Size:

0.250 inches

Second Shank Diameter:

0.248 inches

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches grip

Second Shank Length:

0.915 inches

Material:

Steel comp 416

Material Specification:

Qq-s-764, cond a federal specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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