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**First End Style:**

Square

**Shoulder Width Across Flats:**

0.245 inches

**Overall Length:**

1.450 inches

**First Step Diameter:**

Between 0.310 inches and 0.320 inches

**First Step Length:**

Between 0.095 inches and 0.105 inches

**Second Step Diameter:**

Between 0.235 inches and 0.245 inches

**Second Step Length:**

Between 0.425 inches and 0.475 inches

**Third Step Diameter:**

Between 0.183 inches and 0.193 inches

**Third Step Length:**

Between 0.620 inches and 0.680 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.065 inches and 0.075 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.070 inches

**Second End Relationship With First End:**

Identical

**First End Location:**

Both ends

**Special Features:**

Opposite end diameter is 0.1920 in. Min, 0.1925 in. Maximum with 32.0 microinch surface finish; second step dia, 63.0 microinch; third step, 32.0 microinch

**Material:**

Steel

**Material Specification:**

Ams5645 assn standard single material response

**Surface Treatment:**

Chromium

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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