

View Online at <https://aerobasegroup.com/nsn/5315-00-542-5084>

**First End Style:**

Chamfered

**Head Style:**

Flat

**Diameter:**

Between 0.184 inches and 0.186 inches

**Undercut Diameter:**

Between 0.164 inches and 0.166 inches

**Under Head Length:**

Between 1.950 inches and 1.980 inches

**Undercut Width:**

0.070 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.075 inches and 0.085 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.110 inches and 0.150 inches

**First End Taper Length:**

0.040 inches

**First End Taper Angle:**

45.0 degrees

**Pin Head Diameter:**

Between 0.210 inches and 0.222 inches

**Height:**

0.040 inches

**Material:**

Steel comp 303pb or steel comp 303 or steel comp 416

**Material Specification:**

Qq-s-764 federal specification all material responses

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mcp 5, 76050 mfr ref single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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