

View Online at <https://aerobasegroup.com/nsn/5315-00-551-7551>

**First End Style:**

Square

**Head Style:**

Flat fillister

**Diameter:**

Between 0.0771 inches and 0.0773 inches

**Effective Length:**

Between 0.203 inches and 0.220 inches

**Undercut Diameter:**

0.067 inches

**Under Head Length:**

Between 0.267 inches and 0.273 inches

**Undercut Width:**

0.020 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.034 inches and 0.040 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.027 inches and 0.053 inches

**Grip Length:**

0.713 inches

**Width Across Flats:**

Any acceptable

**Pin Head Diameter:**

Between 0.095 inches and 0.105 inches

**Height:**

Any acceptable

**Material:**

Steel comp 615

**Material Specification:**

Ams 5616 assn standard single material response

**Surface Treatment:**

Chromium

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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