

View Online at <https://aerobasegroup.com/nsn/5315-00-553-6060>

First End Style:

Chamfered

Head Style:

Flat chamfer

Under Head Length:

Between 2.113 inches and 2.138 inches

First Step Diameter:

Between 0.495 inches and 0.500 inches

First Step Length:

Between 0.215 inches and 0.225 inches

Second Step Diameter:

Between 0.309 inches and 0.312 inches

Second Step Length:

Between 1.898 inches and 1.913 inches

First End Taper Length:

Between 0.040 inches and 0.050 inches

Hardness Rating:

43.0 rockwell c and 48.0 rockwell c

First End Taper Angle:

45.0 degrees

Pin Head Diameter:

Between 0.610 inches and 0.620 inches

Surface Finish:

63.0 microinches outside diameter

Special Features:

U0.240 in. Min 0.250 in. Maximum diameter by 0.025 in. Min 0.030 in. Maximum radius annular relief on second step at first step end and 0.094 in. Min 0.097 in. Maximum diameter hole through second step 1.775 in. Min 1.785 maximum from underside of first step

Height:

Between 0.087 inches and 0.092 inches

Material:

Steel comp 4340

Surface Treatment:

Phosphate manganese or phosphate zinc

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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