

View Online at <https://aerobasegroup.com/nsn/5315-00-554-5127>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.625 inches

**Shank Length:**

0.685 inches

**Shoulder Diameter:**

Between 0.369 inches and 0.371 inches

**Shank Diameter:**

0.250 inches

**Overall Length:**

1.310 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

0.125 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.375 inches

**First End Taper Length:**

0.032 inches

**Second End Taper Length:**

0.125 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Shoulder end

**First End Taper Angle:**

30.0 degrees

**Second End Taper Angle:**

90.0 degrees

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-764, cond a federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

171, 5.4.1 military standard single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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