## NSN 5315-00-576-3671

Headless Shoulder Pin - Page 1 of 1



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First End Style:
Chamfered
Second End Style:
Square
Shank Length:
1.205 inches
Shoulder Diameter:
Between 1.359 inches and 1.391 inches
Shank Diameter:
Between 0.3735 inches and 0.3740 inches
Overall Length:
Between 1.266 inches and 1.297 inches
Undercut Diameter:
Between 0.303 inches and 0.308 inches
Undercut Width:
Between 0.059 inches and 0.060 inches
First End Taper Length:
Between 0.010 inches and 0.020 inches
Second End Relationship With First End:
Not identical
First End Location:
Shank end
First End Taper Angle:
Between 44.5 degrees and 45.5 degrees
Surface Finish:
125.000 microinches
Special Features:
Three 0.128 in. Diameter holes countersunk 82 degrees to a 0.225 in. Diameter unevenly spaced on end of shoulder
Material:
Steel comp 416
Material Specification:
Qq-s-764, cond a federal specification single material response
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0