

View Online at <https://aerobasegroup.com/nsn/5315-00-582-1521>

First End Style:

Chamfered

Overall Length:

Between 0.927 inches and 0.947 inches

Diameter:

Between 0.2490 inches and 0.2495 inches

Effective Length:

Between 0.755 inches and 0.760 inches

Undercut Diameter:

Between 0.2285 inches and 0.2315 inches

Undercut Width:

Between 0.028 inches and 0.031 inches

Second Undercut Width:

Between 0.028 inches and 0.031 inches

First End Taper Length:

Between 0.021 inches and 0.041 inches

Second End Relationship With First End:

Identical

Hardness Rating:

265.0 brinell hultgren and 290.0 brinell hultgren

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

32.0 microinches shank end

Material:

Steel comp w110

Material Specification:

Mil-t-18291, class w1-ndr military specification single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Mil-p-16232, type 1 military specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-t-18291 spec.