

View Online at <https://aerobasegroup.com/nsn/5315-00-584-1630>

**Head Style:**

Button (ratio of hgth/crrg over 0.190 to 0.300 inclusive)

**Chamfer Length:**

Between 0.047 inches and 0.078 inches

**Diameter:**

Between 0.307 inches and 0.312 inches

**Under Head Length:**

Between 2.750 inches and 2.781 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.105 inches and 0.115 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.109 inches and 0.192 inches

**Pin Chamfer Angle:**

Between 40.0 degrees and 50.0 degrees

**Pin Head Diameter:**

Between 0.609 inches and 0.641 inches

**Special Features:**

7500 psi min yield strength

**Height:**

Between 0.141 inches and 0.172 inches

**Material:**

Steel

**Material Specification:**

Mil-s-11415, cl c1 military specification single material response

**Surface Treatment:**

Phosphate manganese or phosphate zinc

**Surface Treatment Specification:**

Mil-I-644, cl 1 military specification 1st treatment response

**Style Designator:**

Straight

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-s-11415 spec.