

View Online at <https://aerobasegroup.com/nsn/5315-00-584-1630>

Head Style:

Button (ratio of hgth/crrg over 0.190 to 0.300 inclusive)

Chamfer Length:

Between 0.047 inches and 0.078 inches

Diameter:

Between 0.307 inches and 0.312 inches

Under Head Length:

Between 2.750 inches and 2.781 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.105 inches and 0.115 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.109 inches and 0.192 inches

Pin Chamfer Angle:

Between 40.0 degrees and 50.0 degrees

Pin Head Diameter:

Between 0.609 inches and 0.641 inches

Special Features:

7500 psi min yield strength

Height:

Between 0.141 inches and 0.172 inches

Material:

Steel

Material Specification:

Mil-s-11415, cl c1 military specification single material response

Surface Treatment:

Phosphate manganese or phosphate zinc

Surface Treatment Specification:

Mil-I-644, cl 1 military specification 1st treatment response

Style Designator:

Straight

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-11415 spec.