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**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.730 inches

**Shank Length:**

1.650 inches

**Shoulder Width Across Flats:**

1.000 inches

**Shank Diameter:**

Between 0.6173 inches and 0.6186 inches

**Overall Length:**

3.590 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.143 inches and 0.149 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.200 inches

**First End Taper Length:**

Between 0.050 inches and 0.080 inches

**Second End Taper Length:**

0.750 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.625 inches

**Second Shank Diameter:**

Between 0.7492 inches and 0.7498 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

15.0 degrees

**Second Shank Length:**

1.820 inches

**Material:**

Steel comp e4340 or steel comp 4340

**Surface Treatment:**

Chromium

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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