

View Online at <https://aerobasegroup.com/nsn/5315-00-586-7843>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.730 inches

Shank Length:

1.650 inches

Shoulder Width Across Flats:

1.000 inches

Shank Diameter:

Between 0.6173 inches and 0.6186 inches

Overall Length:

3.590 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.143 inches and 0.149 inches

Distance From Centerline Of Hole To End Of Pin:

0.200 inches

First End Taper Length:

Between 0.050 inches and 0.080 inches

Second End Taper Length:

0.750 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.625 inches

Second Shank Diameter:

Between 0.7492 inches and 0.7498 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

15.0 degrees

Second Shank Length:

1.820 inches

Material:

Steel comp e4340 or steel comp 4340

Surface Treatment:

Chromium

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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