

View Online at <https://aerobasegroup.com/nsn/5315-00-597-2447>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Overall Length:**

1.688 inches

**Diameter:**

Between 0.3112 inches and 0.3117 inches

**Effective Length:**

1.481 inches

**Undercut Diameter:**

0.286 inches

**Undercut Width:**

0.028 inches

**Second Undercut Width:**

Any acceptable

**First End Taper Length:**

0.015 inches

**Second End Taper Length:**

Any acceptable

**Second End Relationship With First End:**

Not identical

**First End Location:**

Both ends

**First End Taper Angle:**

40.0 degrees

**Surface Finish:**

40.0 microinches shank end

**Second End Taper Angle:**

50.0 degrees

**Material:**

Steel comp 8630

**Material Specification:**

Mil-s-6050, cond f4 military specification single material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

1-362, fscm 36659 mfr ref single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-s-6050 spec.