

View Online at <https://aerobasegroup.com/nsn/5315-00-597-2447>

First End Style:

Chamfered

Second End Style:

Chamfered

Overall Length:

1.688 inches

Diameter:

Between 0.3112 inches and 0.3117 inches

Effective Length:

1.481 inches

Undercut Diameter:

0.286 inches

Undercut Width:

0.028 inches

Second Undercut Width:

Any acceptable

First End Taper Length:

0.015 inches

Second End Taper Length:

Any acceptable

Second End Relationship With First End:

Not identical

First End Location:

Both ends

First End Taper Angle:

40.0 degrees

Surface Finish:

40.0 microinches shank end

Second End Taper Angle:

50.0 degrees

Material:

Steel comp 8630

Material Specification:

Mil-s-6050, cond f4 military specification single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

1-362, fscm 36659 mfr ref single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-6050 spec.