## NSN 5315-00-598-8419

Machine Key - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-598-8419

Overall Length:
Between 0.615 inches and 0.635 inches
Overall Height:
Between 0.217 inches and 0.223 inches
Overall Width:
Between 0.500 inches and 0.501 inches
Mounting Hole Diameter:
Between 0.188 inches and 0.219 inches
Mounting Hole Thread Class:
3b
Mounting Hole Depth:
Between 0.217 inches and 0.223 inches
Key Chamfer Length:
Between 0.025 inches and 0.035 inches
Features Provided:
Casehardened
Mounting Hole Thread Series Designator:
Unf
Hardness Rating:
45.0 rockwell c and 50.0 rockwell c
Mounting Hole Thread Size:
0.250 inches
Countersink Angle:
110.0 degrees
Distance From Mounting Hole Center To End:
Between 0.365 inches and 0.375 inches
Starting Edge Shape:
Chamfered
Key Chamfer Angle:
45.0 degrees
Mounting Hole Type And Quantity:
1 threaded-countersunk
Material:
Steel comp 3140
Surface Treatment:
Cadmium
Surface Treatment Specification:
Qq-p-416, ty2, cl 3 federal specification single treatment response
Style Designator:

N/a

Plain

Shelf Life:

## NSN 5315-00-598-8419

Machine Key - Page 2 of 2



	• •				
In	18	<i>(</i> )+	МА	261	ıre:

--

Demilitarization:

No

Fiig:

A212a0