

View Online at <https://aerobasegroup.com/nsn/5315-00-606-8416>

First End Style:

Chamfered

Head Style:

Flat chamfer

Under Head Length:

0.563 inches

First Step Diameter:

Between 0.092 inches and 0.093 inches

First Step Length:

0.400 inches

Second Step Diameter:

Between 0.051 inches and 0.056 inches

Second Step Length:

0.163 inches

First End Taper Length:

0.0350 inches

Hardness Rating:

71.0 rockwell a and 73.0 rockwell a

First End Taper Angle:

30.0 degrees

Pin Head Diameter:

0.1800 inches

Criticality Code Justification:

Abpr and abpt

Surface Finish:

125.0 microinches

Height:

0.0370 inches

Material:

Steel comp 8640

Material Specification:

Qq-s-624 federal specification single material response

Surface Treatment:

Phosphate

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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