

View Online at <https://aerobasegroup.com/nsn/5315-00-606-8416>

**First End Style:**

Chamfered

**Head Style:**

Flat chamfer

**Under Head Length:**

0.563 inches

**First Step Diameter:**

Between 0.092 inches and 0.093 inches

**First Step Length:**

0.400 inches

**Second Step Diameter:**

Between 0.051 inches and 0.056 inches

**Second Step Length:**

0.163 inches

**First End Taper Length:**

0.0350 inches

**Hardness Rating:**

71.0 rockwell a and 73.0 rockwell a

**First End Taper Angle:**

30.0 degrees

**Pin Head Diameter:**

0.1800 inches

**Criticality Code Justification:**

Abpr and abpt

**Surface Finish:**

125.0 microinches

**Height:**

0.0370 inches

**Material:**

Steel comp 8640

**Material Specification:**

Qq-s-624 federal specification single material response

**Surface Treatment:**

Phosphate

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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