

View Online at <https://aerobasegroup.com/nsn/5315-00-608-5249>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.400 inches and 0.430 inches

**Shank Length:**

Between 1.010 inches and 1.050 inches

**Shoulder Diameter:**

0.216 inches

**Shank Diameter:**

Between 0.1665 inches and 0.1695 inches

**Overall Length:**

Between 1.470 inches and 1.490 inches

**Internal Drive Style:**

Slot

**First End Taper Length:**

Between 0.010 inches and 0.020 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

38.0 rockwell c and 43.0 rockwell c

**First End Location:**

Shank end

**First End Taper Angle:**

45.0 degrees

**Criticality Code Justification:**

Aaze

**Surface Finish:**

125.000 microinches

**Material:**

Steel comp 4140 and steel comp 8640

**Surface Treatment:**

Phosphate

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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