

View Online at <https://aerobasegroup.com/nsn/5315-00-608-5249>

First End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.400 inches and 0.430 inches

Shank Length:

Between 1.010 inches and 1.050 inches

Shoulder Diameter:

0.216 inches

Shank Diameter:

Between 0.1665 inches and 0.1695 inches

Overall Length:

Between 1.470 inches and 1.490 inches

Internal Drive Style:

Slot

First End Taper Length:

Between 0.010 inches and 0.020 inches

Second End Relationship With First End:

Identical

Hardness Rating:

38.0 rockwell c and 43.0 rockwell c

First End Location:

Shank end

First End Taper Angle:

45.0 degrees

Criticality Code Justification:

Aaze

Surface Finish:

125.000 microinches

Material:

Steel comp 4140 and steel comp 8640

Surface Treatment:

Phosphate

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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