

NSN 5315-00-608-6877 Headless Shoulder Pin - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/5315-00-608-6877 First End Style: Chamfered Second End Style: Square **Thread Class:** 

Right-hand Thread Length:

**Thread Direction:** 

0.200 inches **Shank Length:** 

2a

0.265 inches

**Shoulder Diameter:** 

Between 0.243 inches and 0.249 inches

**Shank Diameter:** 

Between 0.1875 inches and 0.1878 inches

**Overall Length:** 

0.465 inches

**Hole Arrangement Style:** 

One end drilled

First Hole Diameter:

Between 0.061 inches and 0.065 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.095 inches and 0.105 inches

**Features Provided:** 

Casehardened

Second End Relationship With First End:

Not identical

**Hardness Rating:** 

33.0 rockwell c and 43.0 rockwell c

**Thread Size:** 

0.250 inches

First End Location:

Threaded end

First End Taper Angle:

Between 28.0 degrees and 32.0 degrees

**Surface Finish:** 

32.0 microinches shank end

Material:

Steel

**Material Specification:** 

Ams 6260 assn standard single material response

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Style Designator:
Shoulder
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:

No

Fiig:

A212a0