# NSN 5315-00-608-6877

Headless Shoulder Pin - Page 1 of 2



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First End Style:

Chamfered

Second End Style:

Square

# Thread Class:

2a

## **Thread Direction:**

**Right-hand** 

Thread Length:

0.200 inches

Shank Length:

0.265 inches

Shoulder Diameter:

Between 0.243 inches and 0.249 inches

#### Shank Diameter:

Between 0.1875 inches and 0.1878 inches

**Overall Length:** 

0.465 inches

### Hole Arrangement Style:

One end drilled

## First Hole Diameter:

Between 0.061 inches and 0.065 inches

#### Distance From Centerline Of Hole To End Of Pin:

Between 0.095 inches and 0.105 inches

**Features Provided:** 

Casehardened

#### Second End Relationship With First End:

Not identical

#### Hardness Rating:

33.0 rockwell c and 43.0 rockwell c

#### **Thread Size:**

0.250 inches

#### First End Location:

Threaded end

#### First End Taper Angle:

Between 28.0 degrees and 32.0 degrees

# Surface Finish:

32.0 microinches shank end

Material:

Steel

#### **Material Specification:**

Ams 6260 assn standard single material response

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Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

