

View Online at <https://aerobasegroup.com/nsn/5315-00-611-0388>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.390 inches and 0.430 inches

Shank Length:

1.650 inches

Shoulder Diameter:

Between 0.311 inches and 0.313 inches

Shank Diameter:

Between 0.249 inches and 0.251 inches

Overall Length:

Between 3.830 inches and 3.870 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.150 inches and 0.160 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.150 inches and 0.170 inches

Second End Taper Length:

0.060 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Both ends

Second End Taper Angle:

45.0 degrees

Material:

Steel

Material Specification:

Qq-s-624 comp 41140 federal specification single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Mil-std-171 finish 5.3.1.2 or 5.3.2.2 military standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-std-171 spec.