

View Online at <https://aerobasegroup.com/nsn/5315-00-613-6294>

First End Style:

Square

Head Style:

Dee chamfer

Distance From Centerline To Flat:

Between 0.063 inches and 0.068 inches

Diameter:

Between 0.1248 inches and 0.1250 inches

Effective Length:

Between 0.767 inches and 0.783 inches

Undercut Diameter:

Between 0.074 inches and 0.076 inches

Under Head Length:

Between 0.835 inches and 0.845 inches

Undercut Width:

Between 0.017 inches and 0.023 inches

Second Undercut Width:

0.040 inches

Second Undercut Diameter:

Between 0.115 inches and 0.120 inches

Pin Head Diameter:

Between 0.205 inches and 0.215 inches

Surface Finish:

63.0 microinches head bearing surface

Height:

Between 0.046 inches and 0.056 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 cond a assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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