

View Online at <https://aerobasegroup.com/nsn/5315-00-616-4241>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

Between 0.199 inches and 0.209 inches

**Shoulder Diameter:**

Between 0.2494 inches and 0.2496 inches

**Shank Diameter:**

Between 0.1871 inches and 0.1874 inches

**Overall Length:**

Between 1.409 inches and 1.419 inches

**Undercut Diameter:**

0.18075 inches

**Undercut Width:**

Between 0.025 inches and 0.035 inches

**Second Undercut Width:**

Any acceptable

**Second Undercut Diameter:**

Any acceptable

**First End Taper Length:**

0.016 inches

**Second End Taper Length:**

0.016 inches

**Second End Relationship With First End:**

Identical

**Second Shank Diameter:**

Between 0.1871 inches and 0.1874 inches

**First End Location:**

Both ends

**First End Taper Angle:**

Between 44.0 degrees and 46.0 degrees

**Surface Finish:**

16.0 microinches outside diameter

**Second End Taper Angle:**

Between 44.0 degrees and 46.0 degrees

**Second Shank Length:**

Between 0.199 inches and 0.209 inches

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-764, cond a federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

171, 5.4.1 military standard single treatment response

**Style Designator:**

Undercut

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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