

View Online at <https://aerobasegroup.com/nsn/5315-00-616-5206>

First End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.060 inches and 0.066 inches

Second Hole Diameter:

Between 0.060 inches and 0.066 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.430 inches and 0.450 inches

Center To Center Distance Between Holes:

Between 0.940 inches and 1.010 inches

Pinlength:

Between 1.840 inches and 1.870 inches

Pindiameter:

Between 0.7495 inches and 0.7500 inches

First End Taper Length:

Between 0.030 inches and 0.040 inches

Second End Relationship With First End:

Identical

Hardness Rating:

23.0 rockwell c and 32.0 rockwell c

First End Taper Angle:

Between 44.0 degrees and 46.0 degrees

Surface Finish:

63.0 microinches shank end

Material:

Steel comp 416

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-f-14072, e300 military specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-f-14072 spec.