

View Online at <https://aerobasegroup.com/nsn/5315-00-619-2960>

**Head Style:**

Fillister countersunk

**Chamfer Length:**

Between 0.020 inches and 0.040 inches

**Diameter:**

Between 0.1830 inches and 0.1835 inches

**Under Head Length:**

Between 0.350 inches and 0.370 inches

**Hardness Rating:**

53.0 rockwell c and 67.0 rockwell c

**Pin Chamfer Angle:**

Between 5.0 degrees and 15.0 degrees

**Pin Head Diameter:**

Between 0.2040 inches and 0.2045 inches

**Surface Finish:**

20.0 microinches large shank

**Head Countersink Angle:**

Between 59.5 degrees and 60.5 degrees

**Height:**

Between 0.099 inches and 0.119 inches

**Material:**

Steel comp 440c

**Material Specification:**

Ams 5630 assn standard single material response

**Style Designator:**

Straight

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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