

View Online at <https://aerobasegroup.com/nsn/5315-00-619-8820>

**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.105 inches and 0.109 inches

**Second Hole Diameter:**

Between 0.105 inches and 0.109 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.130 inches and 0.170 inches

**Center To Center Distance Between Holes:**

Between 1.770 inches and 1.790 inches

**Pinlength:**

Between 2.060 inches and 2.100 inches

**Pindiameter:**

Between 0.3745 inches and 0.3750 inches

**First End Taper Length:**

Between 0.030 inches and 0.070 inches

**Features Provided:**

Casehardened

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

60.0 rockwell c

**First End Taper Angle:**

Between 44.5 degrees and 45.5 degrees

**Surface Finish:**

63.0 microinches outside diameter

**Material:**

Steel comp 4620

**Material Specification:**

Mil-s-7493 cond a military specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 class 1, 2 or 3 federal specification all treatment responses

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-s-7493 spec.