

View Online at <https://aerobasegroup.com/nsn/5315-00-619-8821>

First End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.105 inches and 0.110 inches

Second Hole Diameter:

Between 0.105 inches and 0.110 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.130 inches and 0.170 inches

Center To Center Distance Between Holes:

Between 2.600 inches and 2.640 inches

Pinlength:

Between 2.900 inches and 2.940 inches

Pindiameter:

Between 0.3745 inches and 0.3750 inches

First End Taper Length:

Between 0.040 inches and 0.060 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Identical

Hardness Rating:

60.0 rockwell c

First End Taper Angle:

Between 44.5 degrees and 45.5 degrees

Surface Finish:

63.0 microinches outside diameter

Special Features:

Optional center drilled 0.183 to 0.203 in. Diameter both end

Material:

Steel comp 4620

Material Specification:

Mil-s-7493 cond b1 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416 ty2 cl3 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-7493 spec.