

View Online at <https://aerobasegroup.com/nsn/5315-00-619-8822>

**First End Style:**

Chamfered

**Shank Length:**

Between 0.400 inches and 0.440 inches

**Shoulder Diameter:**

Between 0.3745 inches and 0.3750 inches

**Shank Diameter:**

Between 0.305 inches and 0.310 inches

**Overall Length:**

Between 2.620 inches and 2.660 inches

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.075 inches and 0.079 inches

**Second Hole Diameter:**

Between 0.075 inches and 0.079 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.120 inches and 0.140 inches

**Center To Center Distance Between Holes:**

Between 2.360 inches and 2.380 inches

**First End Taper Length:**

0.020 inches

**Features Provided:**

Casehardened

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

60.0 rockwell c

**Second Shank Diameter:**

Any acceptable

**First End Location:**

Both ends

**First End Taper Angle:**

Between 44.5 degrees and 45.5 degrees

**Surface Finish:**

63.0 microinches shoulder end

**Second Shank Length:**

Any acceptable

**Special Features:**

Two 0.105 to 0.109 in. Diameter holes 1.48 to 1.52 in. Center to center distance between holes

**Material:**

Steel comp 4620

**Material Specification:**

Mil-s-7493 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-s-7493 spec.