

View Online at <https://aerobasegroup.com/nsn/5315-00-619-8822>

First End Style:

Chamfered

Shank Length:

Between 0.400 inches and 0.440 inches

Shoulder Diameter:

Between 0.3745 inches and 0.3750 inches

Shank Diameter:

Between 0.305 inches and 0.310 inches

Overall Length:

Between 2.620 inches and 2.660 inches

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.075 inches and 0.079 inches

Second Hole Diameter:

Between 0.075 inches and 0.079 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.120 inches and 0.140 inches

Center To Center Distance Between Holes:

Between 2.360 inches and 2.380 inches

First End Taper Length:

0.020 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Identical

Hardness Rating:

60.0 rockwell c

Second Shank Diameter:

Any acceptable

First End Location:

Both ends

First End Taper Angle:

Between 44.5 degrees and 45.5 degrees

Surface Finish:

63.0 microinches shoulder end

Second Shank Length:

Any acceptable

Special Features:

Two 0.105 to 0.109 in. Diameter holes 1.48 to 1.52 in. Center to center distance between holes

Material:

Steel comp 4620

Material Specification:

Mil-s-7493 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-7493 spec.