## NSN 5315-00-619-8823

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-619-8823 First End Style: Chamfered **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: 0.500 inches **Shank Length:** 3.000 inches **Shoulder Diameter:** Between 0.425 inches and 0.436 inches **Shank Diameter:** Between 0.308 inches and 0.311 inches **Overall Length:** 3.600 inches **Hole Arrangement Style:** One end drilled First Hole Diameter: 0.125 inches **Distance From Centerline Of Hole To End Of Pin:** 0.350 inches First End Taper Length: 0.050 inches **Features Provided:** Casehardened Second End Relationship With First End: Identical **Thread Size:** 0.438 inches First End Location: Both ends First End Taper Angle: 45.0 degrees Material: Steel comp 4130 **Material Specification:** Mil-s-6758, cond f4 military specification single material response

**Surface Treatment:** 

Cadmium and chromate

**Surface Treatment Specification:** 

Qq-p-416, type 2, cl 1 federal specification single treatment response

## NSN 5315-00-619-8823

Headless Shoulder Pin - Page 2 of 2



Shoulder
Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0

Mil-std (military Standard):

Style Designator:

Mil-s-6758 spec.