

View Online at <https://aerobasegroup.com/nsn/5315-00-632-3174>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.750 inches

**Shank Length:**

Between 0.578 inches and 0.609 inches

**Shoulder Width Across Flats:**

0.625 inches

**Shank Diameter:**

Between 0.248 inches and 0.252 inches

**Overall Length:**

1.812 inches

**First End Taper Length:**

0.031 inches

**Second End Taper Length:**

0.300 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.3100 inches and 0.3105 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

40.0 degrees

**Second Shank Length:**

Between 1.078 inches and 1.109 inches

**Special Features:**

Pointed end has a 0.016 in. Spherical radius

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-764, cond a federal specification single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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