

View Online at <https://aerobasegroup.com/nsn/5315-00-632-6741>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.376 inches

**Shank Length:**

Between 0.465 inches and 0.475 inches

**Shoulder Diameter:**

Between 0.370 inches and 0.380 inches

**Shank Diameter:**

Between 0.186 inches and 0.187 inches

**Overall Length:**

Between 1.234 inches and 1.266 inches

**Undercut Diameter:**

Between 0.125 inches and 0.135 inches

**Undercut Width:**

Between 0.078 inches and 0.109 inches

**First End Taper Length:**

0.016 inches

**Second End Taper Length:**

0.095 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**Second Shank Diameter:**

0.188 inches

**First End Location:**

Long end

**First End Taper Angle:**

Between 43.0 degrees and 47.0 degrees

**Surface Finish:**

125.000 microinches

**Second End Taper Angle:**

45.0 degrees

**Second Shank Length:**

Between 0.729 inches and 0.739 inches

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-764, cond a federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mil-std-171, finish 5.4.1 military standard single treatment response

**Style Designator:**

Undercut

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-std-171 spec.