

View Online at <https://aerobasegroup.com/nsn/5315-00-632-7947>

First End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.287 inches

Shank Length:

0.570 inches

Shoulder Width Across Flats:

0.380 inches

Shank Diameter:

Between 0.248 inches and 0.310 inches

Overall Length:

1.270 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

0.076 inches

Distance From Centerline Of Hole To End Of Pin:

0.140 inches

First End Taper Length:

0.030 inches

Second End Relationship With First End:

Identical

Thread Size:

0.250 inches

Shear Strength:

150000 single pounds per square inch

Second Shank Diameter:

Between 0.248 inches and 0.310 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Second Shank Length:

0.630 inches

Material:

Steel comp 4140

Material Specification:

Mil-s-5626 military specification single material response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-5626 spec.