## NSN 5315-00-633-7639

Headed Shoulder Pin - Page 1 of 2

First End Style:

Round w/wrench flats
Under Head Length:

First Step Diameter:

First Step Length:

Chamfered Head Style:

1.024 inches

0.312 inches

0.449 inches



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Second Step Diameter:	
Between 0.301 inches and 0.306 inches	
Second Step Length:	
0.010 inches	
Third Step Diameter:	
Between 0.187 inches and 0.188 inches	
Third Step Length:	
Between 0.300 inches and 0.310 inches	
Hole Arrangement Style:	
Both end drilled	
First Hole Diameter:	
0.166 inches	
Second Hole Diameter:	
0.166 inches	
Distance From Centerline Of Hole To End Of Pin:	
0.156 inches	
Center To Center Distance Between Holes:	
0.562 inches	
First End Taper Length:	
0.016 inches	
Width Across Flats:	
0.438 inches	
First End Taper Angle:	
0.016 radians	
Pin Head Diameter:	
Between 0.844 inches and 0.874 inches	
Height:	
0.085 inches	
Material:	
Aluminum alloy 6061	
Material Specification:	
Qq-a-325 federal specification single material response	

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Headed Shoulder Pin - Page 2 of 2

Mil-a-8625 spec.



Surface Treatment:
Anodize
Surface Treatment Specification:
Mil-a-8625, type 1 military specification single treatment response
Style Designator:
Shoulder
Specification Data:
08687-868328 manufacturers specification
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0
Mil-std (military Standard):