

View Online at <https://aerobasegroup.com/nsn/5315-00-663-1215>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

0.406 inches

Shoulder Diameter:

0.312 inches

Shank Diameter:

Between 0.190 inches and 0.191 inches

Overall Length:

0.656 inches

First End Taper Length:

0.010 inches

Second End Taper Length:

0.016 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Not identical

Hardness Rating:

50.0 rockwell c and 56.0 rockwell c

First End Location:

Shoulder end

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

45.0 degrees

Special Features:

0.109 in. Diameter hole drilled 0.156 in. Deep through longitudinal axis in shoulder end

Material:

Steel comp 4140

Material Specification:

Sae assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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