## NSN 5315-00-664-1488

Headless Shoulder Pin - Page 1 of 1



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First Find Otaley
First End Style:
Second End Style:
Square
Shank Length:
Between 0.410 inches and 0.430 inches
Shoulder Diameter:
Between 0.290 inches and 0.310 inches
Shank Diameter:
Between 0.154 inches and 0.157 inches
Overall Length:
2.140 inches
First End Taper Length:
Between 0.010 inches and 0.030 inches
Second End Relationship With First End:
Not identical
Second Shank Diameter:
Between 0.1825 inches and 0.1845 inches
First End Location:
Long end
First End Taper Angle:
45.0 degrees
Second Shank Length:
Between 1.670 inches and 1.680 inches
Special Features:
Longer shank end drilled for cotter pin 1.565 to 1.575 in. From largest shoulder
Material:
Steel comp 410
Material Specification:
Ams 5613 assn standard single material response
Surface Treatment:
Chromium
Style Designator:
Shoulder
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0