

View Online at <https://aerobasegroup.com/nsn/5315-00-664-5523>

First End Style:

Chamfered

Shank Length:

Between 2.615 inches and 2.635 inches

Shoulder Diameter:

Between 0.740 inches and 0.760 inches

Shank Diameter:

Between 0.491 inches and 0.495 inches

Overall Length:

Between 3.677 inches and 3.697 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.249 inches and 0.256 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Identical

Second Shank Diameter:

Between 0.618 inches and 0.620 inches

First End Location:

Both ends

First End Taper Angle:

Between 44.5 degrees and 45.5 degrees

Surface Finish:

125.000 microinches

Second Shank Length:

Between 0.927 inches and 0.947 inches

Material:

Steel comp 4130

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 1 federal specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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