

View Online at <https://aerobasegroup.com/nsn/5315-00-664-5523>

**First End Style:**

Chamfered

**Shank Length:**

Between 2.615 inches and 2.635 inches

**Shoulder Diameter:**

Between 0.740 inches and 0.760 inches

**Shank Diameter:**

Between 0.491 inches and 0.495 inches

**Overall Length:**

Between 3.677 inches and 3.697 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.249 inches and 0.256 inches

**First End Taper Length:**

Between 0.020 inches and 0.040 inches

**Second End Relationship With First End:**

Identical

**Second Shank Diameter:**

Between 0.618 inches and 0.620 inches

**First End Location:**

Both ends

**First End Taper Angle:**

Between 44.5 degrees and 45.5 degrees

**Surface Finish:**

125.000 microinches

**Second Shank Length:**

Between 0.927 inches and 0.947 inches

**Material:**

Steel comp 4130

**Material Specification:**

Aisi assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 1 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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