

View Online at <https://aerobasegroup.com/nsn/5315-00-664-8632>

First End Style:

Chamfered

Second End Style:

Round

Shank Length:

Between 0.510 inches and 0.530 inches

Shoulder Diameter:

Any acceptable

Shank Diameter:

Between 0.2493 inches and 0.2498 inches

Overall Length:

Between 0.940 inches and 0.960 inches

First End Taper Length:

Any acceptable

Second End Relationship With First End:

Not identical

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Second Shank Diameter:

Between 0.2603 inches and 0.2608 inches

First End Location:

Long end

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Surface Finish:

200.000 microinches

Second End Outer Radius:

Between 0.090 inches and 0.110 inches

Second Shank Length:

Between 0.360 inches and 0.380 inches

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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