

View Online at <https://aerobasegroup.com/nsn/5315-00-664-8632>

**First End Style:**

Chamfered

**Second End Style:**

Round

**Shank Length:**

Between 0.510 inches and 0.530 inches

**Shoulder Diameter:**

Any acceptable

**Shank Diameter:**

Between 0.2493 inches and 0.2498 inches

**Overall Length:**

Between 0.940 inches and 0.960 inches

**First End Taper Length:**

Any acceptable

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Second Shank Diameter:**

Between 0.2603 inches and 0.2608 inches

**First End Location:**

Long end

**First End Taper Angle:**

Between 43.0 degrees and 47.0 degrees

**Surface Finish:**

200.000 microinches

**Second End Outer Radius:**

Between 0.090 inches and 0.110 inches

**Second Shank Length:**

Between 0.360 inches and 0.380 inches

**Material:**

Steel comp 8740

**Material Specification:**

Ams 6322 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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