

View Online at <https://aerobasegroup.com/nsn/5315-00-674-5200>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.100 inches and 0.110 inches

Shank Length:

Between 0.258 inches and 0.268 inches

Shoulder Diameter:

Between 0.243 inches and 0.249 inches

Shank Diameter:

Between 0.1875 inches and 0.1878 inches

Overall Length:

Between 0.358 inches and 0.378 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.046 inches and 0.050 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.045 inches and 0.055 inches

First End Taper Length:

0.020 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Not identical

Hardness Rating:

33.0 rockwell c and 43.0 rockwell c

Thread Size:

0.250 inches

First End Location:

Shoulder end

First End Taper Angle:

30.0 degrees

Surface Finish:

125.000 microinches

Material:

Steel comp 9310

Material Specification:

Sae assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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