

View Online at <https://aerobasegroup.com/nsn/5315-00-674-5200>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.100 inches and 0.110 inches

**Shank Length:**

Between 0.258 inches and 0.268 inches

**Shoulder Diameter:**

Between 0.243 inches and 0.249 inches

**Shank Diameter:**

Between 0.1875 inches and 0.1878 inches

**Overall Length:**

Between 0.358 inches and 0.378 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.046 inches and 0.050 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.045 inches and 0.055 inches

**First End Taper Length:**

0.020 inches

**Features Provided:**

Casehardened

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

33.0 rockwell c and 43.0 rockwell c

**Thread Size:**

0.250 inches

**First End Location:**

Shoulder end

**First End Taper Angle:**

30.0 degrees

**Surface Finish:**

125.000 microinches

**Material:**

Steel comp 9310

**Material Specification:**

Sae assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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