

View Online at <https://aerobasegroup.com/nsn/5315-00-677-7500>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Shank Length:**

0.620 inches

**Shoulder Diameter:**

Between 0.309 inches and 0.311 inches

**Shank Diameter:**

Between 0.246 inches and 0.249 inches

**Overall Length:**

Between 1.890 inches and 1.930 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

0.193 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.200 inches

**Second End Taper Length:**

0.310 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Shoulder end

**Second End Tip Radius:**

Between 0.030 inches and 0.070 inches

**Surface Finish:**

32.0 microinches outside diameter

**Special Features:**

Shank end of shoulder has 2 parallel flats 0.790 in. Lg, 0.248 in. Width between flats

**Material:**

Steel comp e4340 or steel comp 4340

**Material Specification:**

Mil-s-5000 cond c4 military specification single material response

**Surface Treatment:**

Chromium

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-s-5000 spec.