

View Online at <https://aerobasegroup.com/nsn/5315-00-677-7500>

First End Style:

Square

Second End Style:

Chamfered

Shank Length:

0.620 inches

Shoulder Diameter:

Between 0.309 inches and 0.311 inches

Shank Diameter:

Between 0.246 inches and 0.249 inches

Overall Length:

Between 1.890 inches and 1.930 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

0.193 inches

Distance From Centerline Of Hole To End Of Pin:

0.200 inches

Second End Taper Length:

0.310 inches

Second End Relationship With First End:

Not identical

First End Location:

Shoulder end

Second End Tip Radius:

Between 0.030 inches and 0.070 inches

Surface Finish:

32.0 microinches outside diameter

Special Features:

Shank end of shoulder has 2 parallel flats 0.790 in. Lg, 0.248 in. Width between flats

Material:

Steel comp e4340 or steel comp 4340

Material Specification:

Mil-s-5000 cond c4 military specification single material response

Surface Treatment:

Chromium

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-5000 spec.