

View Online at <https://aerobasegroup.com/nsn/5315-00-678-1345>

First End Style:

Chamfered

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.247 inches and 0.267 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.240 inches and 0.260 inches

Pinlength:

Between 4.600 inches and 4.620 inches

Pindiameter:

Between 0.7490 inches and 0.7495 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Identical

Hardness Rating:

59.0 rockwell c and 62.0 rockwell c

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Surface Finish:

16.0 microinches outside diameter

Material:

Steel comp 5120h or steel comp 8620h

Material Specification:

Qq-s-624 federal specification all material responses

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0