

View Online at <https://aerobasegroup.com/nsn/5315-00-678-8275>

First End Style:

Counterbored w/thru hole

Second End Style:

Square

Overall Length:

4.469 inches

Diameter:

1.000 inches

Effective Length:

Between 3.990 inches and 4.010 inches

Undercut Diameter:

0.950 inches

Undercut Width:

0.050 inches

Second Undercut Width:

0.050 inches

First End Counterbore Diameter:

0.250 inches

First End Counterbore Depth:

Between 0.235 inches and 0.265 inches

Second End Relationship With First End:

Not identical

First End Location:

Both ends

Special Features:

Zdrill 3 holes thru. Firsthole 2-3/16 in. From end, second and third 1-7/16 in. On either side of centerhole, drill holes 1/8 in. Porm 1/64 in dia, drill one hole on end 0.213 diameter 3-7/8 in. Deep, tap 1/4 in. 28unf-2b thd size 1/4 in. Deep

Material:

Steel comp 1015 or steel comp 1016 or steel comp 1018 or steel comp 1019 or steel comp 1020 or steel comp 1022 or steel comp 1025

Material Specification:

Qq-s-634 federal specification all material responses

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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