

View Online at <https://aerobasegroup.com/nsn/5315-00-680-3277>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Shank Length:**

Between 1.797 inches and 1.812 inches

**Shoulder Diameter:**

Between 0.374 inches and 0.375 inches

**Shank Diameter:**

Between 0.245 inches and 0.250 inches

**Overall Length:**

Between 2.734 inches and 2.766 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.091 inches and 0.094 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.234 inches and 0.266 inches

**First End Taper Length:**

Between 0.047 inches and 0.078 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Shoulder end

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Surface Finish:**

63.0 microinches shoulder end

**Material:**

Steel comp 302

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mil-std-171, finish 5.4 military standard single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-std-171 spec.