

View Online at <https://aerobasegroup.com/nsn/5315-00-680-3277>

First End Style:

Chamfered

Second End Style:

Square

Shank Length:

Between 1.797 inches and 1.812 inches

Shoulder Diameter:

Between 0.374 inches and 0.375 inches

Shank Diameter:

Between 0.245 inches and 0.250 inches

Overall Length:

Between 2.734 inches and 2.766 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.091 inches and 0.094 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.234 inches and 0.266 inches

First End Taper Length:

Between 0.047 inches and 0.078 inches

Second End Relationship With First End:

Not identical

First End Location:

Shoulder end

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

63.0 microinches shoulder end

Material:

Steel comp 302

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-std-171, finish 5.4 military standard single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-std-171 spec.