

View Online at <https://aerobasegroup.com/nsn/5315-00-680-4490>

First End Style:

Chamfered

Second End Style:

Chamfered

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.125 inches and 0.156 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.141 inches and 0.172 inches

Pinlength:

Between 2.109 inches and 2.141 inches

Pindiameter:

Between 0.7480 inches and 0.7500 inches

First End Taper Length:

Between 0.016 inches and 0.047 inches

Second End Taper Length:

Between 0.109 inches and 0.141 inches

Second End Relationship With First End:

Not identical

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Surface Finish:

64.0 microinches outside diameter

Second End Taper Angle:

Between 13.0 degrees and 17.0 degrees

Material:

Steel comp 1213

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 1 cl 1 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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