

View Online at <https://aerobasegroup.com/nsn/5315-00-680-4699>

**First End Style:**

Chamfered

**Overall Length:**

Between 1.262 inches and 1.272 inches

**Diameter:**

Between 0.1873 inches and 0.1875 inches

**Effective Length:**

0.986 inches

**Undercut Diameter:**

Between 0.120 inches and 0.125 inches

**Undercut Width:**

0.072 inches

**Undercut Radius:**

Between 0.033 inches and 0.036 inches

**First End Taper Length:**

Between 0.030 inches and 0.050 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**First End Location:**

Both ends

**First End Taper Angle:**

Between 29.0 degrees and 31.0 degrees

**Surface Finish:**

10.0 microinches shank end

**Material:**

Steel comp 420

**Material Specification:**

Ams5621 assn standard single material response

**Surface Treatment:**

Chromium

**Surface Treatment Specification:**

Ams 2406 assn standard single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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